

CLAMPBRO®

air



43 PIECE AIR TOOL KIT

MODEL NO: CAT120

PART NO: 3110876

OPERATION & MAINTENANCE INSTRUCTIONS

UK
CA | CE

ORIGINAL INSTRUCTIONS

DL1122 - Rev 3

INTRODUCTION

Thank you for purchasing this CLARKE product.

Before attempting to use this product, please read this manual thoroughly and follow the instructions carefully. In doing so you will ensure the safety of yourself and that of others around you, and you can look forward to your purchase giving you long and satisfactory service.

GUARANTEE

This product is guaranteed against faulty manufacture for a period of 12 months from the date of purchase. Please keep your receipt which will be required as proof of purchase.

This guarantee is invalid if the product is found to have been abused or tampered with in any way, or not used for the purpose for which it was intended.

Faulty goods should be returned to their place of purchase, no product can be returned to us without prior permission.

This guarantee does not effect your statutory rights.

ENVIRONMENTAL PROTECTION



Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment.

GENERAL SAFETY RULES



CAUTION: FAILURE TO FOLLOW THESE PRECAUTIONS COULD RESULT IN PERSONAL INJURY, AND/OR DAMAGE TO PROPERTY.

CAUTION: THESE RULES APPLY TO ALL TOOLS IN THIS KIT.

WORK ENVIRONMENT

1. Keep the work area clean and tidy.
2. Dress appropriately - Do not wear loose clothing or jewellery. Tie long hair out of the way.
3. Keep children and visitors away - Do not let children handle the tool.
4. Do not operate the tool where there are flammable liquids or gases.
5. Keep the air supply hose away from heat, oil and sharp edges.
6. Do not fit the tool to any stand or clamping device that may damage the tool.

USE

1. Stay alert and use common sense - Do not operate the tool when you are tired or under the influence of alcohol, drugs or medication.
2. Always wear eye protectors when using the tool - Eye protectors must provide protection from flying particles from the front and the side.
3. Always wear ear protectors when using the tool.
4. Do not overreach - Keep proper footing and balance at all times.
5. Never use any type of bottled gas as a source of power for the tool.
6. Do not connect the air supply hose with your finger on the trigger of the tool.
7. Do not exceed the operating pressure for the tool: 90 psi / 6.2 bar.
8. Check hoses for leaks or worn condition before use, and ensure that all connections are secure.
9. Do not use the tool for any other purpose than that described in this book.
10. Do not carry out any alterations or modifications to the tool.
11. Always disconnect from the air supply when:
 - Performing any maintenance
 - The tool is not in use.

- The tool will be left unattended.
- Moving to another work area.
- Passing the tool to another person.

12. Never use the tool if it is defective or operating abnormally.

13. The tool should be serviced at regular intervals by qualified service personnel.

14. Avoid damaging the tool for example by applying excessive force of any kind.

15. ALWAYS maintain the tool with care. Keep it clean for best and safest performance.

16. Quick change couplings should not be located at the tool. They add weight and could fail due to vibration.

17. DO NOT force or misuse the tool. It will do a better and safer job at the rate for which it was designed.

18. Do not remove any labels. Damaged labels should be replaced.

19. This tool vibrates with use. Vibration may be harmful to your hands or arms. Stop using the tool if discomfort, a tingling feeling or pain occurs. Seek medical advice before resuming use.

20. NEVER use standard sockets. These may shatter with serious consequences. Use ONLY Impact sockets.

TRANSPORTATION

1. Never carry the tool by the air supply hose.
2. Never carry the tool with your finger on the trigger.

STORAGE

1. When not in use the tool must be disconnected from the air supply and stored in a dry place out of the reach of children (preferably in a locked cabinet).
2. Avoid storing the tool in environments where the temperature is below 0°C.

LIST OF CONTENTS

- 1 x 3/8" Reversible Drill
- 1 x Die Grinder c/w 1/8" & 1/4" Collets
- 1 x Chipping Hammer
- 1 x Dual Action Sander
- 1 x 1/2" Drive Impact Wrench

ACCESSORIES

- 1 x Air Inlet Adaptor
- 1 x Oil Bottle
- 1 x Hex Key, 4 mm

FOR THE DRILL:

- 2 x 6.35mm Slotted Screw Driver Bits: 4 & 6 mm
- 2 x 6.35mm Phillips Screw Driver Bits: 2 & 3
- 1 x Chuck Key

FOR THE DIE GRINDER:

- 5 x Assorted Mounted Points, 6.35 (1/4") mm Shank:
- 5 x Assorted Mounted Points, 3.175mm (1/8") Shank:
- 2 x Spanners

FOR THE CHIPPING HAMMER:

- 1 x Flat Chisel
- 1 x Flat Chisel, Inverted V
- 1 x Flat Chisel, Inverted C
- 1 x Pointed
- 10.2 mm dia shank x 125 mm length
- 1 Chisel Retaining Clip

FOR THE DUAL ACTION SANDER:

- 1 x 150 mm Backing Pad (Accepts 150 mm self-adhesive sanding discs)

FOR THE IMPACT WRENCH:

- 10 x Impact Sockets, 1/2" Square Drive Sizes: 9 mm, 10 mm, 11 mm, 13 mm, 14 mm, 17 mm, 19 mm, 22 mm, 24 mm, 27 mm
- Extension Bar

AIR SUPPLY



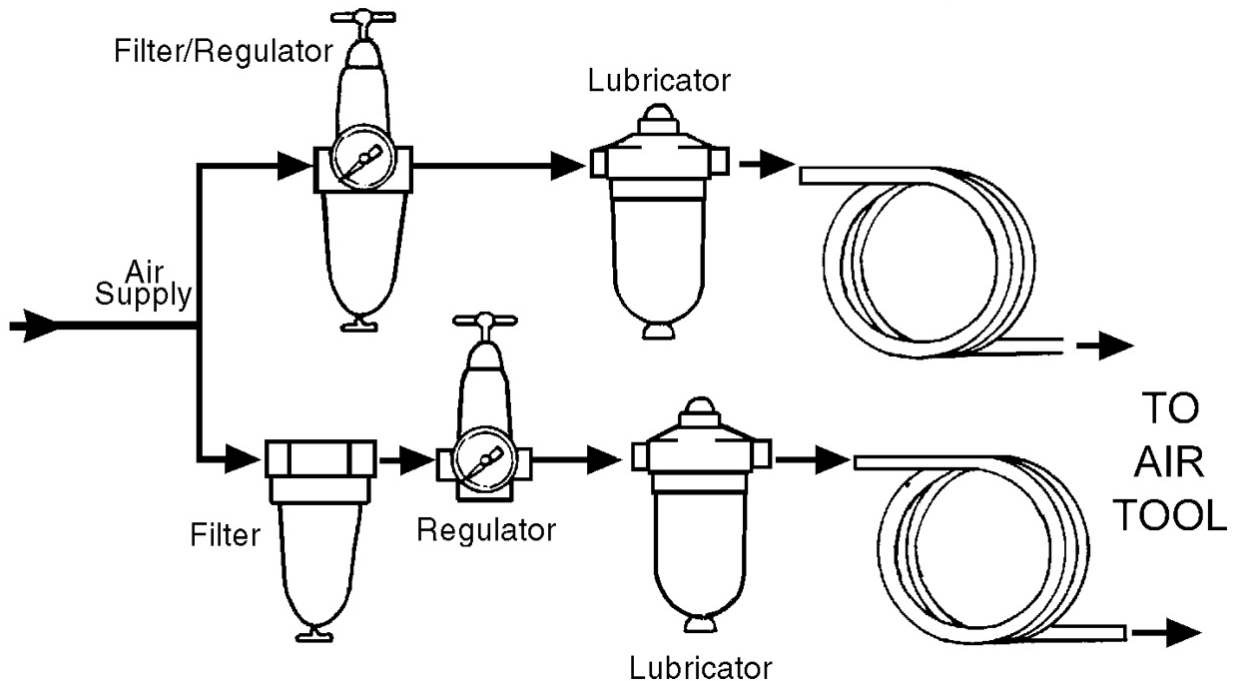
WARNING: COMPRESSED AIR CAN BE DANGEROUS. ENSURE THAT YOU ARE FAMILIAR WITH ALL PRECAUTIONS RELATING TO THE USE OF COMPRESSORS AND COMPRESSED AIR SUPPLY.

- Use only clean, dry, regulated compressed air as a power source for the tool.
- Air compressors used with the tool must comply with the appropriate European Community safety directives.
- A build up of moisture or oil in the air compressor will accelerate wear and corrosion in the tool.
- Never exceed the operating pressure for the tool.

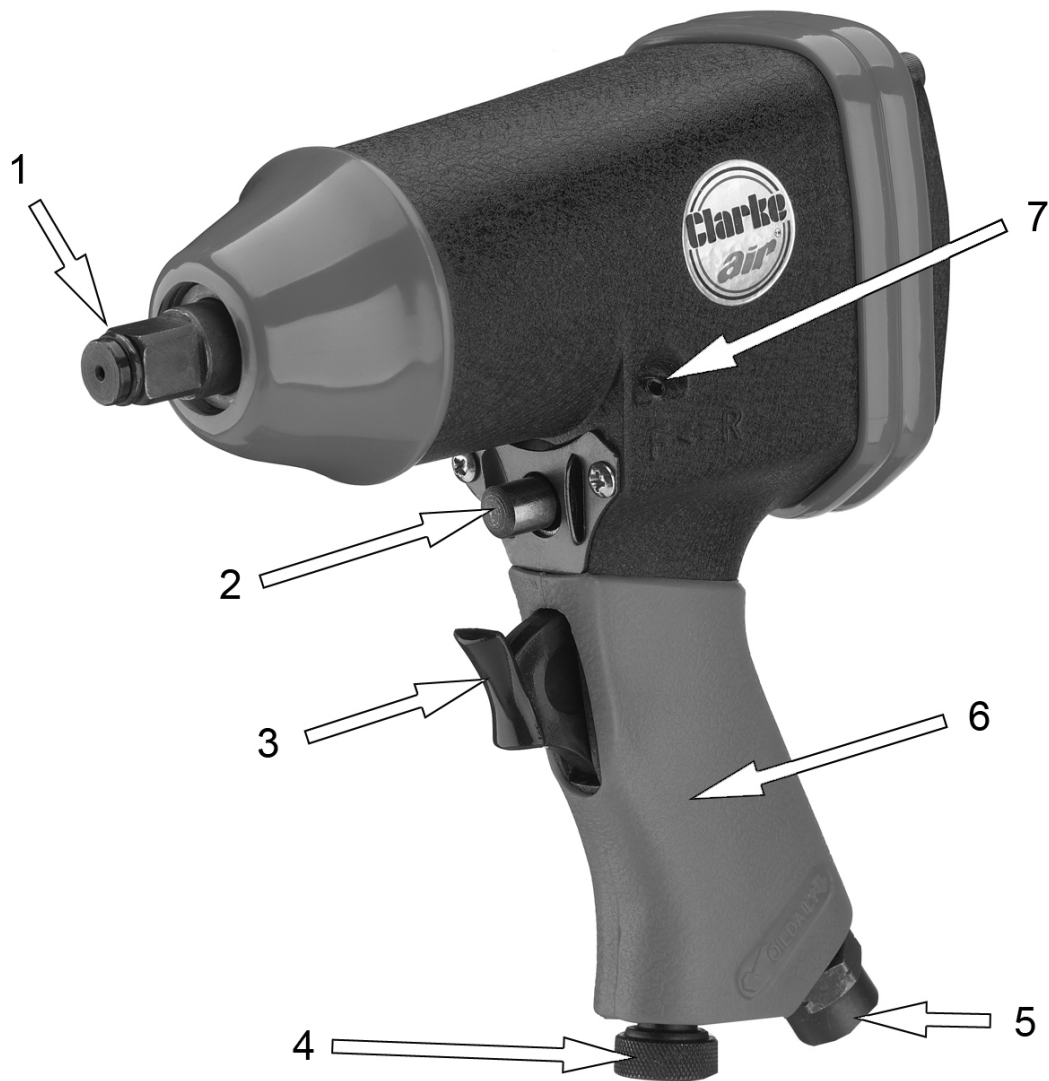
AIR HOSE

- The air hose must be rated at least 150% of the operating pressure of the tool.

RECOMMENDED AIR SUPPLY CONNECTION



THE IMPACT WRENCH



NO	DESCRIPTION	NO	DESCRIPTION
1	1/2" Square Drive Anvil	5	1/4" BSP (Female Air Inlet)
2	Forward / Reverse Button	6	Handle
3	Trigger	7	Oil Port
4	Speed Control		

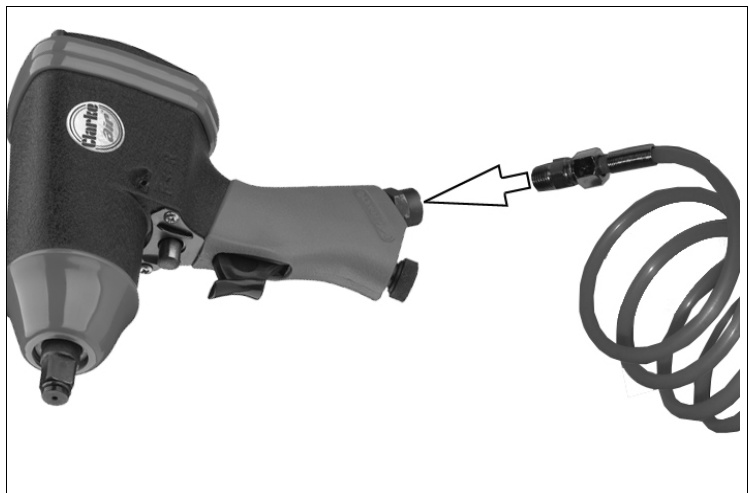
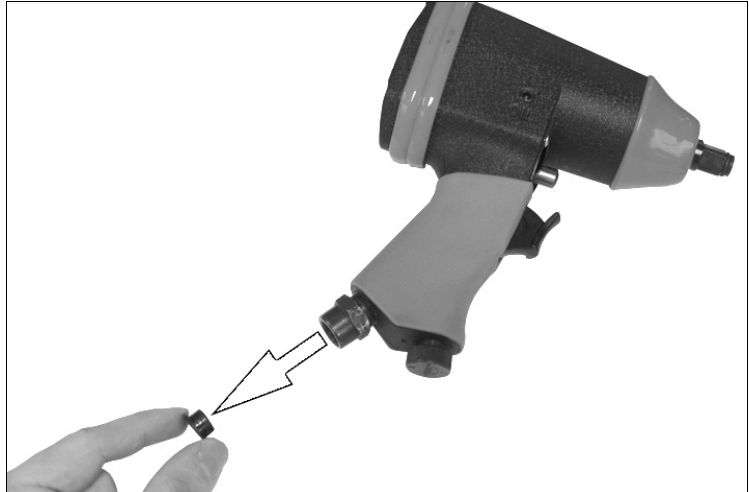
BEFORE USE



WARNING: COMPRESSED AIR CAN BE DANGEROUS. ENSURE THAT YOU ARE FAMILIAR WITH ALL PRECAUTIONS RELATING TO THE USE OF COMPRESSORS AND COMPRESSED AIR SUPPLY.

NOTE: Ensure the compressor is turned off.

1. Remove the travel plug from the 1/4" BSP (Female Air Inlet) as shown.
2. Pour 2-3 drops of CLARKE airline oil into the air inlet. This should be done regardless of whether or not a lubricated air supply is to be used.
3. Connect a suitable hose to the impact wrench as shown.
 - Use the adapter supplied if required.
4. Connect the other end of the hose to the compressor.
5. Your impact wrench is now ready for use.



You can fit a whip hose with a quick fit coupling if required (available from your Clarke dealer.)

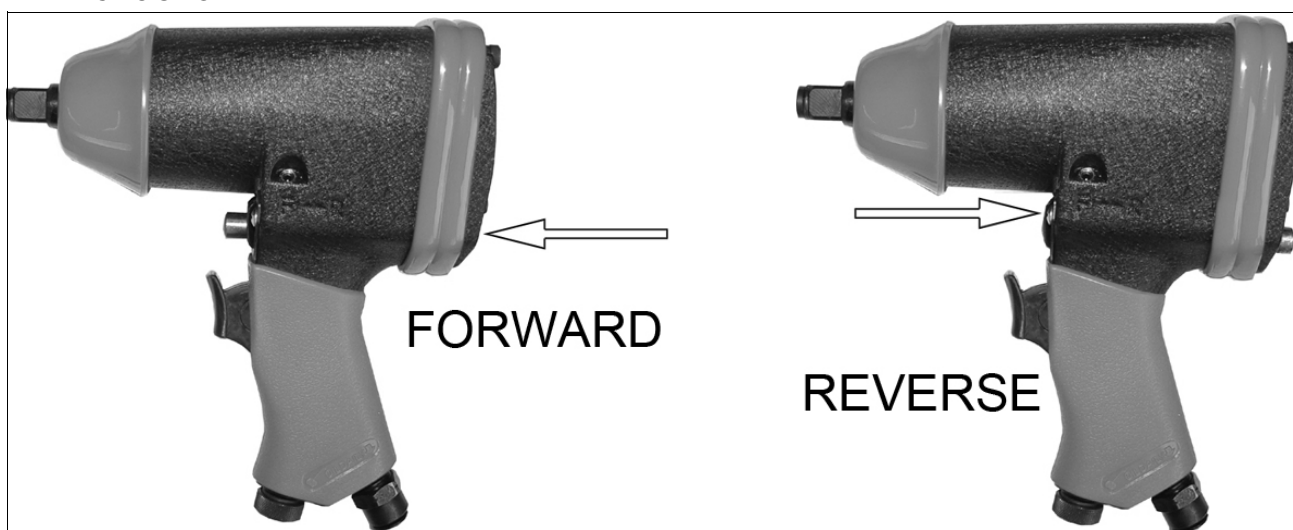
USING THE FORWARD/REVERSE BUTTON



WARNING: WAIT UNTIL THE ANVIL HAS STOPPED ROTATING BEFORE OPERATING THE FORWARD/REVERSE BUTTON.

The Forward/Reverse button should be used as follows.

1. For normal tightening, the impact wrench should be operated in the forward (F) direction.
2. For loosening, the impact wrench should be operated in the reverse (R) direction.



FITTING THE IMPACT SOCKET



WARNING: NEVER USE STANDARD SOCKETS. THESE MAY SHATTER WITH SERIOUS CONSEQUENCES. ONLY USE ACCESSORIES DESIGNED FOR USE WITH IMPACT TOOLS.

1. Select the impact socket you require.
2. Push the impact socket onto the anvil as shown.



ADJUSTING THE POWER

To adjust the power, set the air regulator to one of the 4 settings available.

1 (Low) - 4 (High).



OPERATING THE IMPACT WRENCH



WARNING: MAKE SURE THAT THE CHUCK KEY HAS BEEN REMOVED BEFORE USING THE DRILL.

1. Locate the socket over the nut to be tightened or loosened.
2. Squeeze the trigger to start the impact wrench.
3. Release the trigger switch to stop the Impact Wrench.
 - The anvil will continue to rotate briefly after the trigger has been released.

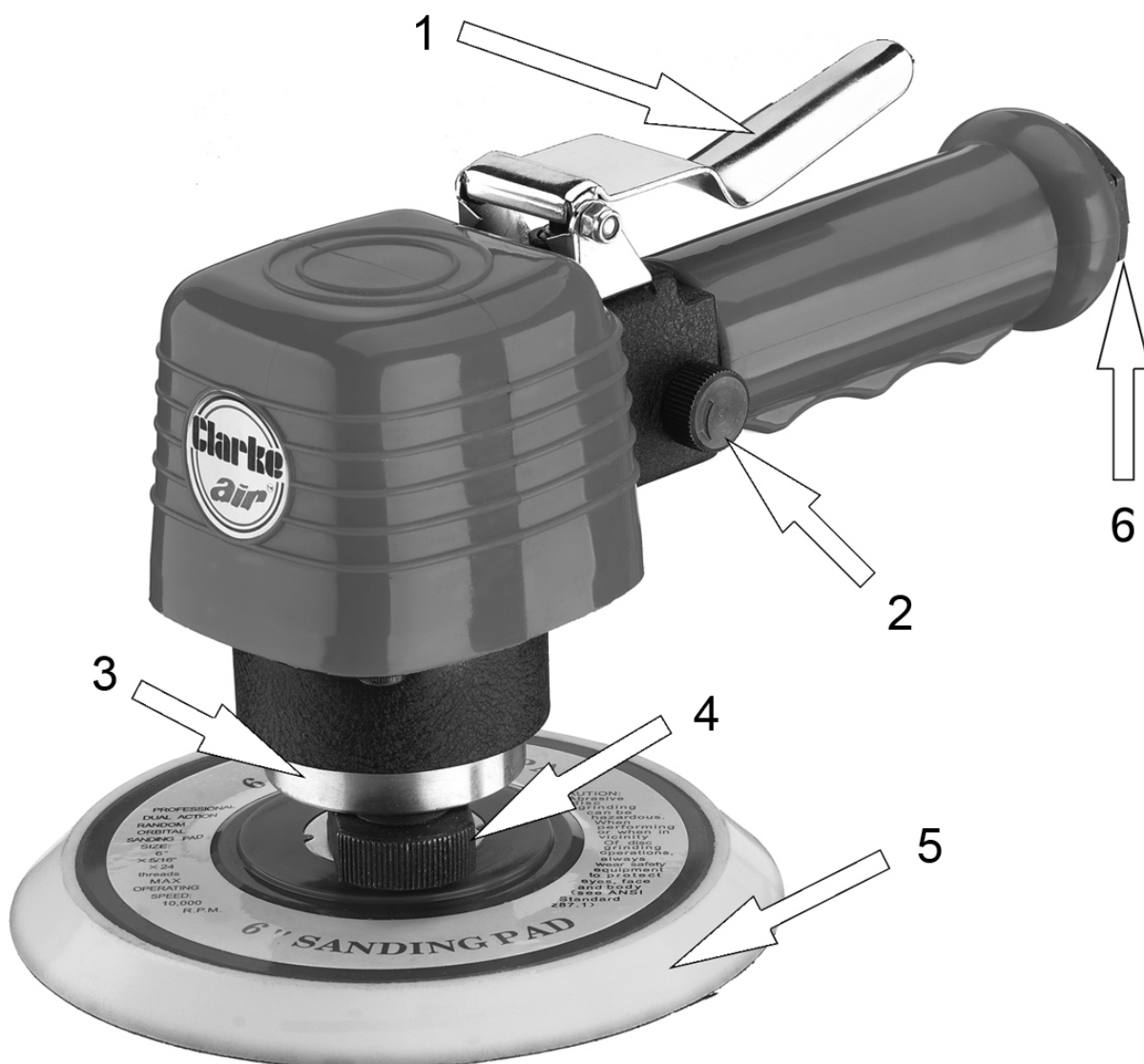


DISCONNECTING THE AIR SUPPLY

Do not disconnect the air supply hose until the compressor has been shut down and the compressed air released.

1. Refer to the compressor instruction book for the procedures to shut down and release the compressed air.
2. Once the pressure has been released, disconnect the air supply hose from the Impact Wrench.
3. Store the Impact Wrench safely in its box in a dry, secure environment.

THE DUAL ACTION SANDER



NO	DESCRIPTION	NO	DESCRIPTION
1	Trigger	4	Locking Nut
2	Speed Control	5	Backing Pad
3	Balancer	6	1/4" BSP (Female Air Inlet)

BEFORE USE

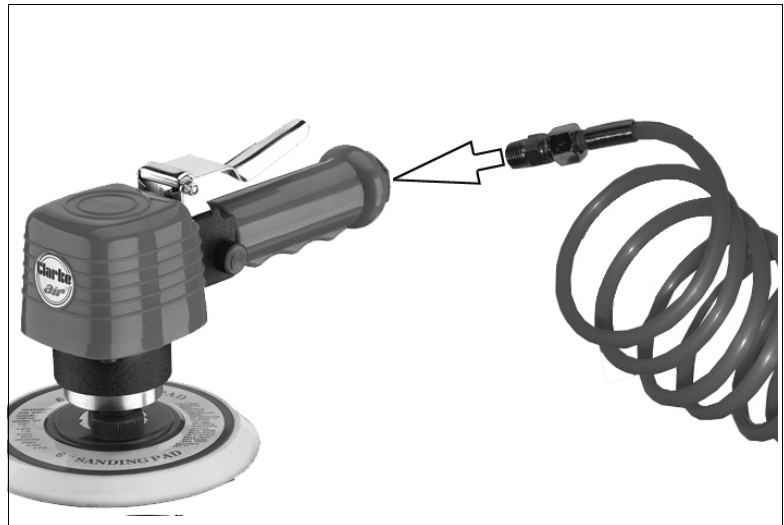


WARNING: COMPRESSED AIR CAN BE DANGEROUS. ENSURE THAT YOU ARE FAMILIAR WITH ALL PRECAUTIONS RELATING TO THE USE OF COMPRESSORS AND COMPRESSED AIR SUPPLY.

NOTE: Ensure the compressor is turned off.

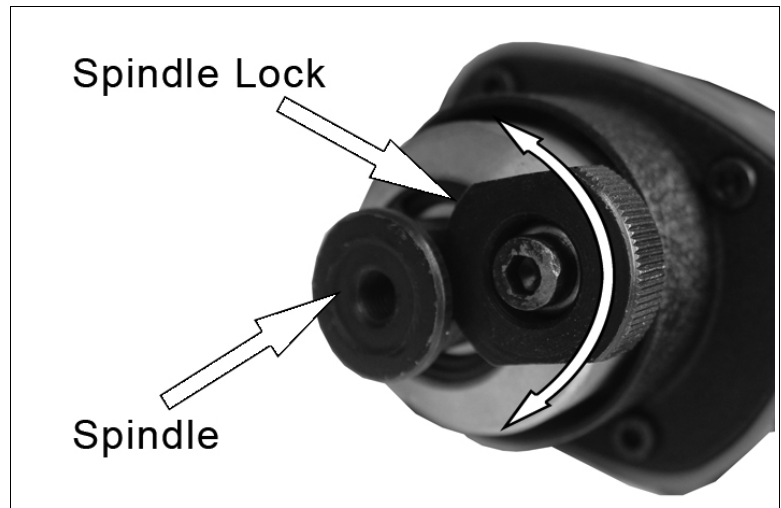
1. Remove the travel plug from the bottom of the tool.
2. Pour 2-3 drops of CLARKE airline oil into the air inlet. This should be done regardless of whether or not a lubricated air supply is to be used.
3. Connect a suitable hose to the tool as shown.
 - Use the adapter supplied if required.
4. Connect the other end of the hose to the compressor.

You can fit a whip hose with a quick fit coupling if required (available from your Clarke dealer.)



FITTING THE BACKING PAD

1. Turn spindle lock until the knurled portion contacts the flat surface on the Spindle.
2. Thread the backing pad into the spindle, by grasping the balancer, with one hand and the pad with the other. Do not over tighten.
3. Now turn the spindle lock so that the knurled portion is away from the flat on the spindle, and the spindle turns freely.



4. DO NOT operate tool with spindle in locked mode as performance would be severely affected, and a hazardous situation may result.

FITTING THE SANDING SHEET

1. Peel off the back of the self adhesive sanding sheet and stick it to the backing pad.

ADJUSTING THE SPEED

Adjust the operating speed if required, by twisting the speed control.

- Clockwise to increase the sanding speed.
- Anticlockwise to decrease the sanding speed.

USING THE SANDER

1. Place the sander on the workpiece and press down on the trigger to start the sander.
2. Release pressure from the trigger to stop the sander.
3. Always ensure the sander has stopped before putting it down on any surface after use.



THE CHIPPING HAMMER



NO	DESCRIPTION	NO	DESCRIPTION
1	Retainer spring	5	Chisel set
2	Trigger		
3	Speed Controller		
4	1/4" BSP (Female Air Inlet)		

BEFORE USE



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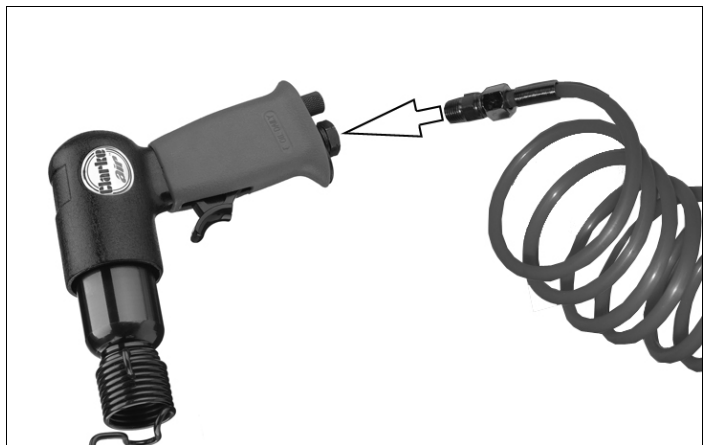
NOTE: Ensure the compressor is turned off.

1. Remove the travel plug from the bottom of the tool as shown.
2. Pour 2-3 drops of CLARKE airline oil into the air inlet. This should be done regardless of whether or not a lubricated air supply is to be used.



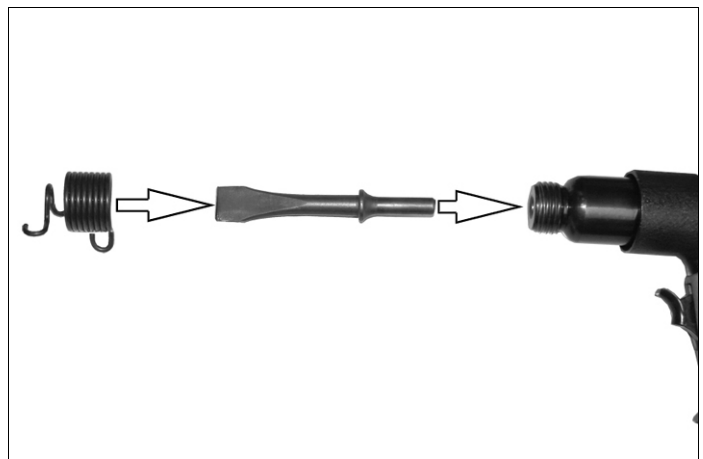
3. Connect a suitable hose to the tool as shown.
 - Use the adapter supplied if required.
4. Connect the other end of the hose to the compressor.

You can fit a whip hose with a quick fit coupling if required (available from your Clarke dealer.)



FITTING THE CHISEL

1. First remove the spring from the nose by unscrewing it.
 - Use the inboard lug to gain purchase.
2. Insert the end of the chisel into the chipping hammer.
3. Replace the spring, as shown.
 - Use the outboard lug to tighten.



ADJUSTING THE FORCE

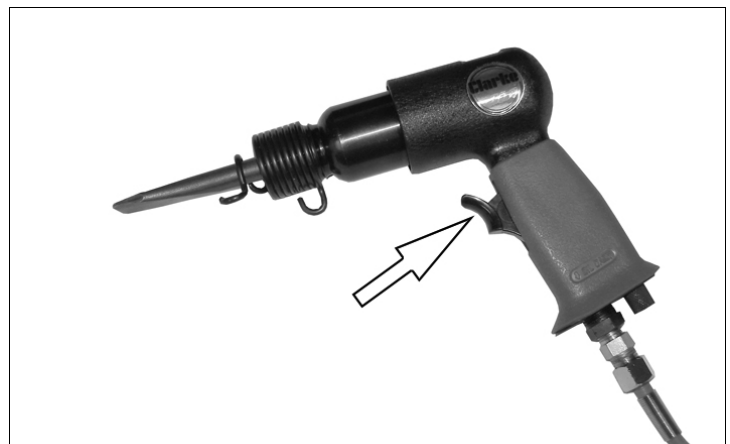
Chisel force may be adjusted by turning the Speed controller/air regulator located at the base of the handle grip.

- Turn anticlockwise to increase force.
- Turn clockwise to reduce the force.



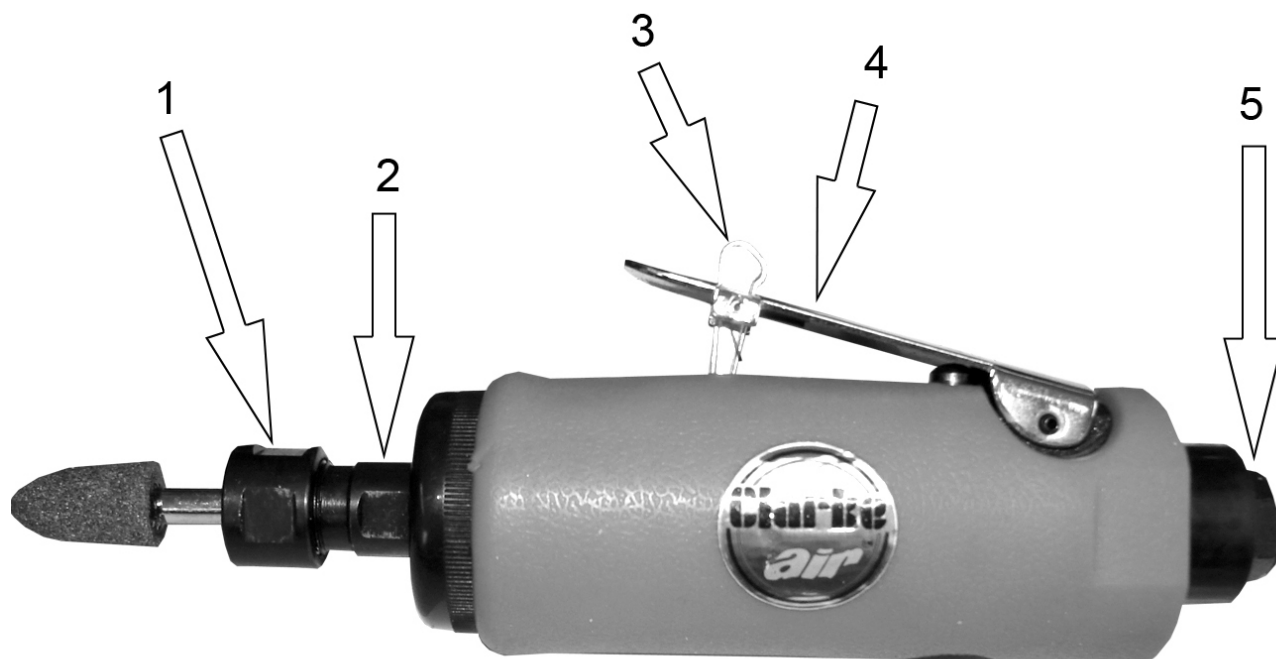
USING THE CHIPPING HAMMER

1. Hold the tool with one hand around the handle and one hand around the barrel, then bring the tool towards the work at an angle of approximately 60-70 degrees.
2. Pull the trigger with the chisel in light contact with the work.
3. Move slowly across the work surface and proceed to remove scale, rust or other contaminants, a light force only should be required.
4. Release the trigger to stop operation, whilst maintaining contact with the work, noting that the tool may impact briefly after the trigger is released.



NOTE: The Retaining Spring has a life expectancy, depending upon the intensity of usage. It is strongly recommended that you obtain one or two spare springs, for use in the event of failure occurring during use. These are available from the Clarke Spares department.

THE DIE GRINDER



NO	DESCRIPTION	NO	DESCRIPTION
1	Collet nut	4	Trigger
2	Spindle	5	1/4" BSP (Female Air Inlet)
3	Trigger Lock		

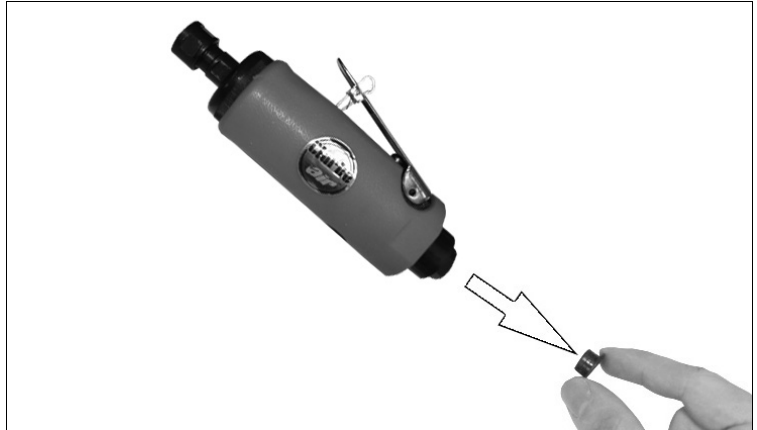
BEFORE USE



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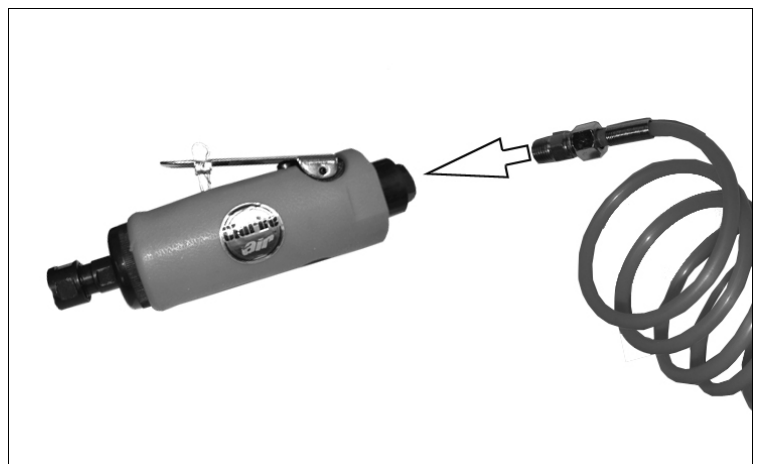
NOTE: Ensure the compressor is turned off.

1. Remove the travel plug from the bottom of the tool as shown.
2. Pour 2-3 drops of CLARKE airline oil into the air inlet. This should be done regardless of whether or not a lubricated air supply is to be used.



3. Connect a suitable hose to the tool as shown.
 - Use the adapter supplied if required.
4. Connect the other end of the hose to the compressor.

You can fit a whip hose with a quick fit coupling if required (available from your Clarke dealer.)

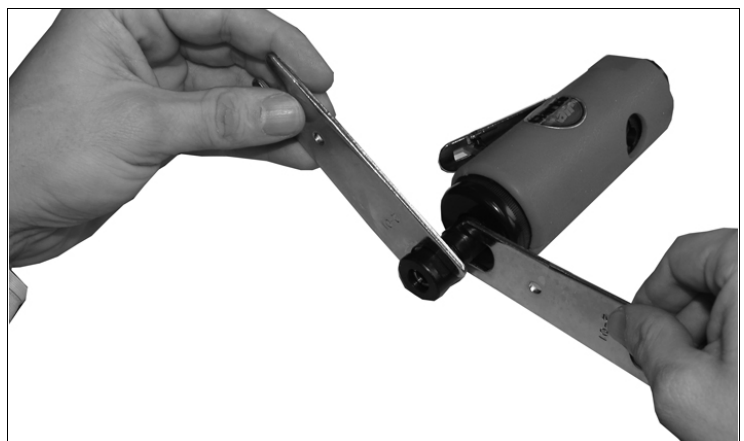


COLLETS

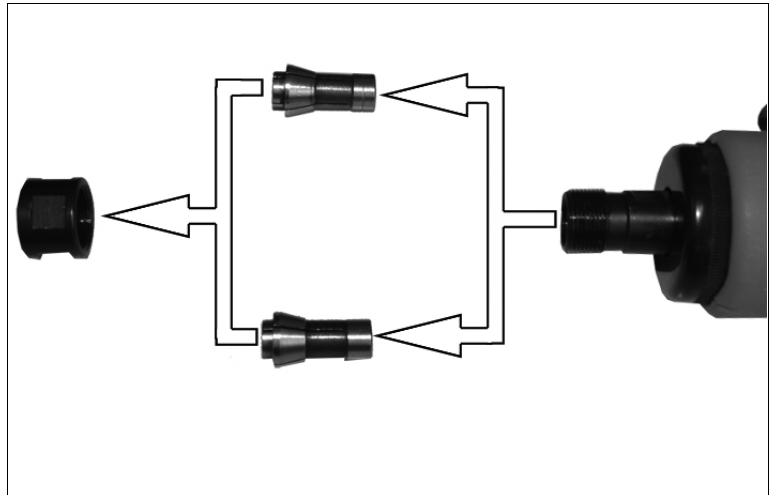
Two collets of different sizes are provided (1/8" and 1/4"). Select whichever fits the shank of the stone you have chosen to use.

If you need to change the collet, follow instructions below.

1. Hold motor spindle from turning with spanners supplied.



2. Remove collet nut and withdraw collet.
3. Install new collet and re-fit collet nut, (finger-tight only).



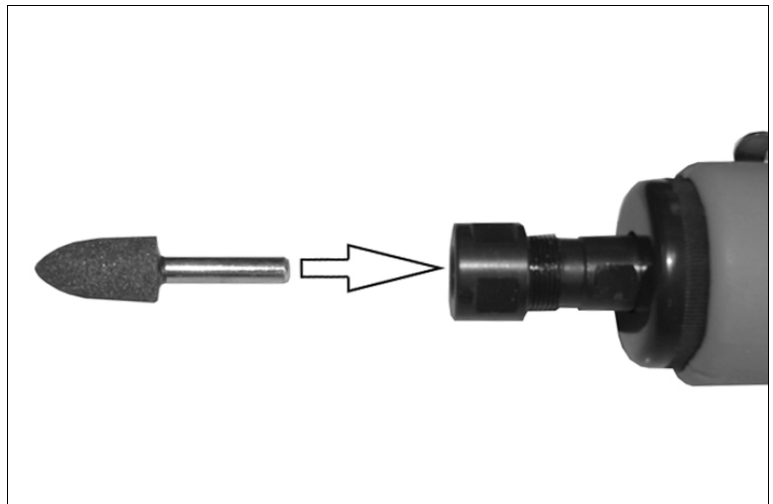
FITTING THE GRINDING POINT OR STONE

1. Loosen collet nut using the spanners supplied.
2. Insert appropriate die grinding point or stone.

IMPORTANT: You MUST have at least half of the length of the spindle inside the collet before use.

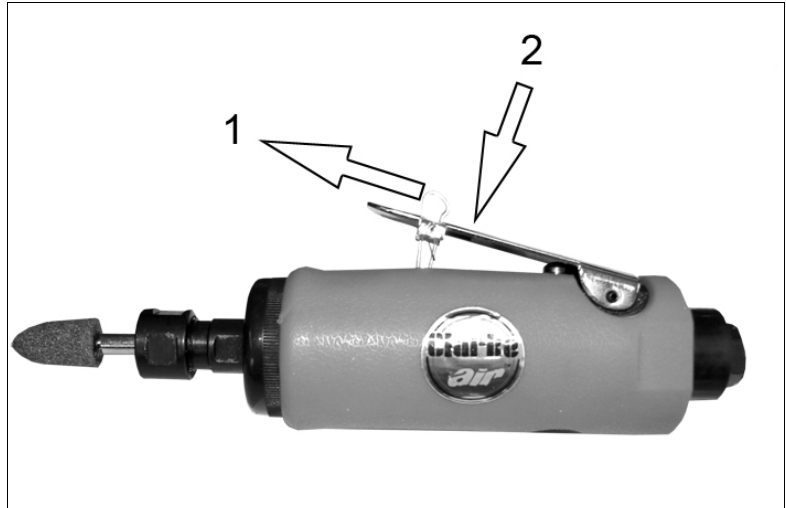
3. Tighten the collet using spanners supplied

IMPORTANT: Never use chipped or cracked points or stones, always inspect before fitting.



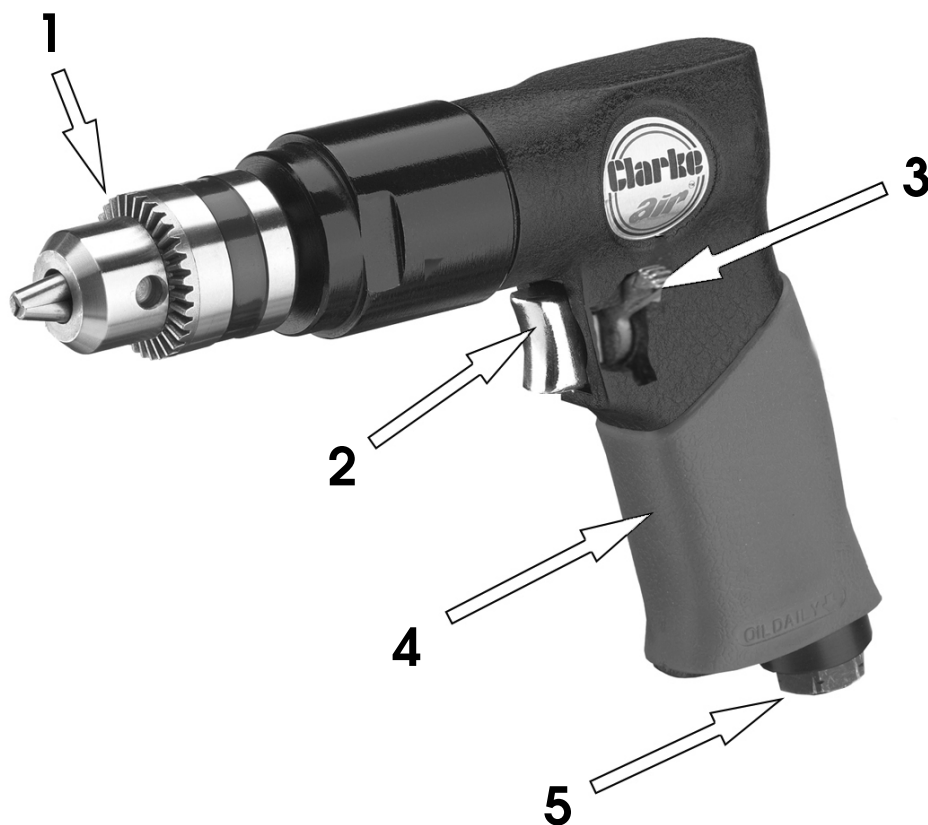
USING THE DIE GRINDER

1. Slide and hold the safety lever forward (1) and depress throttle lever (2).
 - Wait until the die grinder is running at full speed.
2. Cautiously offer stone to workpiece.
 - **DO NOT APPLY EXCESS FORCE**, too much pressure could cause stone to shatter resulting in personal injury.



3. When finished grinding, allow the tool to stop completely before putting it down.

THE REVERSIBLE DRILL



NO	DESCRIPTION	NO	DESCRIPTION
1	Chuck	4	Handle
2	Trigger	5	1/4" BSP (Female Air Inlet)
3	Direction control switch		

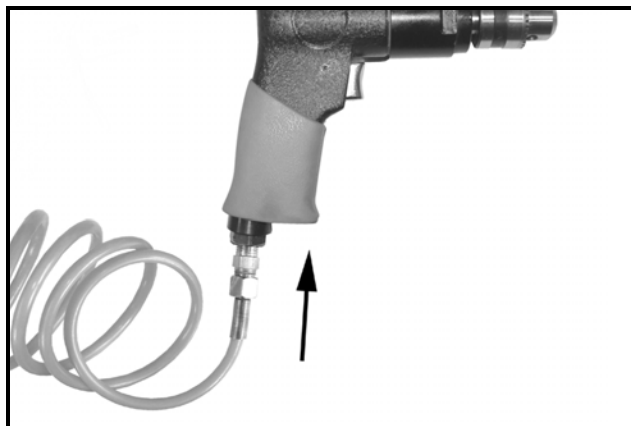
BEFORE USE



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NOTE: Ensure the compressor is turned off.

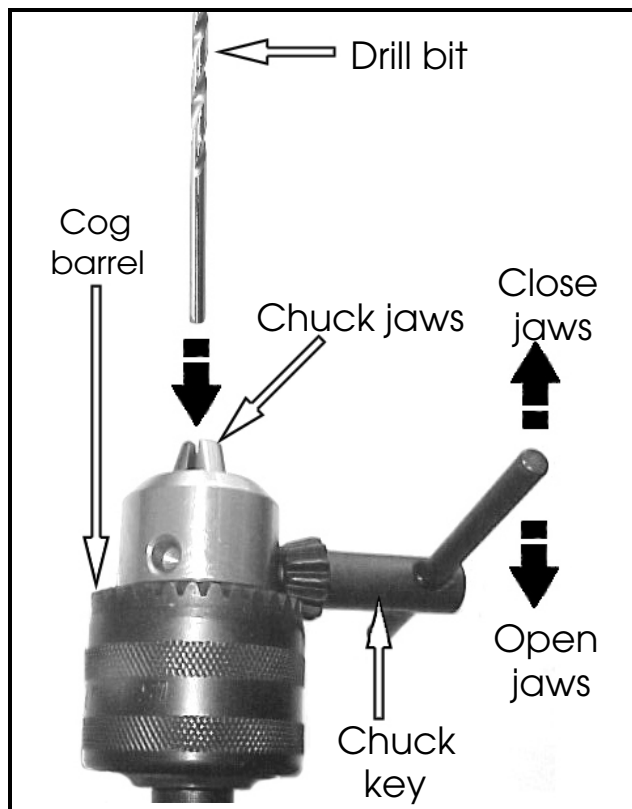
1. Remove the travel plug from the air hose socket.
2. Connect a suitable hose to the air drill as shown, use the adapter supplied if required.
3. Connect the other end of the hose to the compressor.
4. Your air drill is now ready for use.



You can fit a whip hose with a quick fit coupling if required (available from your Clarke dealer.)

INSERTING/REMOVING THE DRILL BIT

1. Open the chuck jaws by inserting the chuck key in one of the holes in the chuck and turning it as shown.
 - Make sure that the head of the chuck key is located on the cog barrel of the chuck.
2. Open sufficiently to take the drill bit.
3. Place the drill bit in the jaws of the chuck as far as it will go.
4. Close the chuck jaws and tighten to grip the drill bit by turning the chuck key as shown.
5. Make sure that the chuck jaws are fully closed and that the drill bit is firmly held.



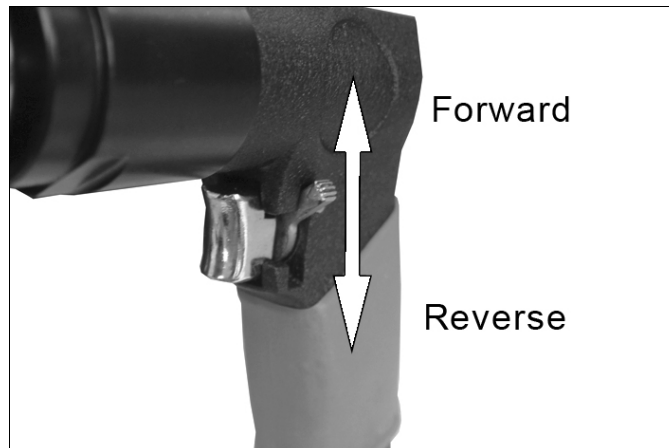
DIRECTION CONTROL SWITCH



WARNING: WAIT UNTIL THE CHUCK HAS STOPPED ROTATING BEFORE OPERATING THE DIRECTION CONTROL SWITCH.

The direction control switch should be used as follows.

1. For normal drilling into wood, metal and masonry, the drill should be operated in the forward (F) direction.
2. If the drill bit jams whilst drilling, release the trigger switch.
3. When the drill has come to a complete stop, move the direction control switch to the reverse (R) position.



USING THE REVERSIBLE DRILL



WARNING: MAKE SURE THAT THE CHUCK KEY HAS BEEN REMOVED BEFORE USING THE DRILL.

1. Squeeze the trigger switch to start the air drill.
2. Wait until the air drill is running at its maximum speed before applying it carefully to the workpiece.
3. Release the trigger switch to stop the air drill.

AFTER USE

DISCONNECTING THE AIR SUPPLY

Do not disconnect the air supply hose until the compressor has been shut down and the compressed air released.

1. Refer to the compressor instruction book for the procedures to shut down and release the compressed air.
2. Once the pressure has been released, disconnect the air supply hose from the tool.
3. Store the tool safely in its box in a dry, secure environment.

STORAGE

- If the tool is to be stored, or is idle for longer than 24 hours, run a few drops of Clarke air line oil into the air inlet, and run the tool for 5 seconds in order to lubricate the internal parts.
- When not in use, disconnect from air supply, clean tool and store in a safe, dry place.

MAINTENANCE



WARNING: MAKE SURE THAT THE TOOL IS DISCONNECTED FROM THE AIR SUPPLY BEFORE STARTING ANY CLEANING, OR MAINTENANCE PROCEDURES.

DAILY

- Drain water from air tank, air line and compressor.
- Pour a few drops of CLARKE Air Line Oil, into the air inlet. This should be carried out regardless of whether or not the inline mini oiler is used. If the inline mini oiler is not used, this procedure should be repeated after every two to three hours of use.

NOTE: **Clarke Air Line Oil (part no. 3050825) is available from your CLARKE dealer.

WEEKLY

- Remove the grub screw from the oil port on the side of the impact wrench and insert a few drops of oil.

CLEANING

- Keep the body of the tool clean and free from debris, grit or gum deposits in the tool which may reduce efficiency.

SERVICE AND REPAIR

All servicing and repair must be carried out by qualified service technicians.

NOTE: Please note that factors other than the tool may effect its operation and efficiency such as reduced compressor output, excessive drain on the airline, moisture or restrictions in the line, or the use of connectors of improper size or poor condition which will reduce air supply.

SPECIFICATIONS - GENERAL

	Impact Wrench	Dual Action Sander	Chipping Hammer	Die Grinder	Reversible Drill
Air Consumption	8 cfm (226 l/min)	2-16 cfm (56 - 452 l/min)	3 - 16 cfm (84 - 452 l/min)	14 cfm (396 l/min)	6 cfm (170 l/min)
Operating Pressure	90 psi (6.2 bar)	90 psi (6.2 bar)	90 psi (6.2 bar)	90 psi (6.2 bar)	90 psi (6.2 bar)
Air Inlet Size	1/4 inch BSP	1/4 inch BSP	1/4 inch BSP	1/4 inch BSP	1/4 inch BSP
Sound Pressure Level (LpA dB)	84.4 dB(A)	87.2 dB(A)	84 dB(A)	83.5 dB(A)	87dB(A)
Guaranteed Sound Power (LwA dB)	95.4 dB(A)	98.2 dB(A)	95 dB(A)	94.5 dB(A)	98 dB(A)
Vibration Levels	2.6 m/s ² at Main Handle K = 0.72 m/s ²	2.5 m/s ² at the Main Handle K = 1.25 m/ s ²	14.6 m/s ² at the Main Handle K = 0.99 m/ s ²	1.2 m/s ² at Main Handle K = 0.35 m/ s ²	1.2 m/s ² at Main Handle K = 1.25 m/ s ²
Dimensions (L x W x H) mm	220 x 75 x 180	223 x 73 x 123	153 x 48 x 152	173 x 100 x 46	200 x 42 x 144
Weight	2.2 kg	1.81 Kg	1.09 Kg	0.64 kg	1.15 kg

SPECIFICATIONS - MODEL SPECIFIC

IMPACT WRENCH

No Load Speed	7000 rpm
Maximum Torque	230 ft/lb

DUAL ACTION SANDER

Pad Size	143 mm To be fitted with 150mm sanding disc'
Maximum Speed	10000 rpm

CHIPPING HAMMER

Maximum Speed	4500 Blows per Min.
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DIE GRINDER

Maximum Speed	22000 rpm
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AIR DRILL

Chuck Size	1.5 - 10 mm
Maximum Speed	1770 rpm

Please note that the details and specifications contained herein, are correct at the time of going to print. However CLARKE International reserve the right to change specifications at any time without prior notice. Always consult the machine's data plate

VIBRATION EMISSIONS

Employers are advised to refer to the HSE publication "Guide for Employers".

All hand held power tools vibrate to some extent, and this vibration is transmitted to the operator via the handle, or hand used to steady the tool. Vibration from about 2 to 1500 hertz is potentially damaging and is most hazardous in the range from about 5 to 20 hertz.

Operators who are regularly exposed to vibration may suffer from Hand Arm Vibration Syndrome (HAVS), which includes 'dead hand', 'dead finger', and 'white finger'. These are painful conditions and are widespread in industries where vibrating tools are used.

The health risk depends upon the vibration level and the length of time of exposure to it.....in effect, a daily vibration dose.

Tools are tested using specialised equipment, to approximate the vibration level generated under normal, acceptable operating conditions for the tool in question. For example, a grinder used at 45° on mild steel plate, or a sander on soft wood in a horizontal plane etc.

These tests produce a value 'a', expressed in metres per second per second, which represents the average vibration level of all tests taken, in three axes where necessary, and a second figure 'K', which represents the uncertainty factor, i.e. a value in excess of 'a', to which the tool could vibrate under normal conditions. These values appear in "Specifications - General" on page 26.

'a' values in excess of 2.5 m/s² are considered hazardous when used for prolonged periods. A tool with a vibration value of 2.8 m/s² may be used for up to 8 hours (cumulative) per day, whereas a tool with a value of 11.2 m/s² may be used for ½ hour per day only.

The graph on the right shows the vibration value against the maximum time the respective tool may be used, per day.

The uncertainty factor should also be taken into account when assessing a risk. The two figures 'a' and 'K' may be added together and the resultant value used to assess the risk.

It should be noted that if a tool is used under abnormal, or unusual conditions, then the vibration level



could possibly increase significantly. Users must always take this into account and make their own risk assessment, using the graph above as a reference.

Some tools with a high vibration value, such as impact wrenches, are generally used for a few seconds at a time, therefore the cumulative time may only be in the order of a few minutes per day. Nevertheless, the cumulative effect, particularly when added to that of other hand held power tools that may be used, must always be taken into account when the total daily dose rate is determined.

DECLARATION OF CONFORMITY - UKCA

**UK
CA**

Clarke®
INTERNATIONAL

Hemnall Street, Epping, Essex CM16 4LG

DECLARATION OF CONFORMITY

This is an important document and should be retained.

We hereby declare that this product(s) complies with the following statutory requirement(s):

Supply of Machinery (Safety) Regulations 2008

The following standards have been applied to the product(s):

EN ISO 11148-9:2011.

The technical documentation required to demonstrate that the product(s) meet(s) the requirement(s) of the aforementioned legislation has been compiled and is available for inspection by the relevant enforcement authorities.

The UKCA mark was first applied in: 2022

Product Description: 43 Piece Air Tool Kit
Model number(s): CAT120
Serial / batch Number: N/A
Date of Issue: 06/10/2022

Signed:



J.A. Clarke
Director

DECLARATION OF CONFORMITY - CE



Clarke[®]
INTERNATIONAL

Fitzwilliam Hall, Fitzwilliam Place, Dublin 2

DECLARATION OF CONFORMITY

This is an important document and should be retained.

We hereby declare that this product(s) complies with the following directive(s):

2006/42/EC Machinery Directive

The following standards have been applied to the product(s):

EN ISO 11148-9:2011.

The technical documentation required to demonstrate that the product(s) meet(s) the requirement(s) of the aforementioned directive(s) has been compiled and is available for inspection by the relevant enforcement authorities.

The CE mark was first applied in: 2005

Product Description: 43 Piece Air Tool Kit
Model number(s): CAT120
Serial / batch Number: N/A
Date of Issue: 06/10/2022

Signed:

J.A. Clarke
Director

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